



Recommended settings

EcoWave-100 (0,8/ 1/ 1,4mil)

Cushion Type	Recommended Temperature [°F]			Recommended Air Volume			Blowing Time		
	26ft/min	39ft/min	66ft/min	26ft/min	39ft/min	66ft/min	26ft/min	39ft/min	66ft/min
	°F	°F	°F						
ECOWAVE-100 (0,8mil)									
7.1	302-320	329-347	383-401	20-25	25-30	33-38	0	0	0
8.3*	302-320	329-347	383-401	60-70	70-90	80-95	0	0	0
ECOWAVE-100 (1mil)									
7.1	284-302	320-338	356-374	25-30	30-35	35-40	0	0	0
8.3*	284-302	320-338	356-374	60-70	70-90	80-95	0	0	0
8.4 mini	284-302	320-338	-	60-70	70-90	-	0	0	-
ECOWAVE-100 (1,4mil)									
7.1	338-356	365-383	401-419	25-30	30-35	35-40	0	0	0
8.3*	338-356	365-383	401-419	40-50	50-60	75-85	0	0	0

* Guiding pins recommended

EcoWave-100 PI (0,8/ 1/ 1,4mil)

Cushion Type	Recommended Temperature [°F]			Recommended Air Volume			Blowing Time		
	26ft/min	39ft/min	66ft/min	26ft/min	26ft/min	39ft/min	66ft/min	39ft/min	26ft/min
	°F	°F	°F						
ECOWAVE-100 (0,8mil)									
7.1	338-356	374-392	410-428	20-30	30-40	30-50	0	0	0
8.3*	338-356	374-392	410-428	55-60	60-70	90-100	0	0	0
ECOWAVE-100 (1mil)									
7.1	356-374	410-428	482-500	20-30	30-40	30-50	0	0	0
8.3*	356-374	410-428	482-500	60-65	80-85	100	0	0	0
ECOWAVE-100 (1,4mil)									
7.1	-	-	-	-	-	-	0	0	0
8.3*	374-392	455-473	-	60-70	70-80	-	-	-	-

Approx. change of blade and PTFE belt			
	Blade	Ceramic Blade	PTFE belt (brown)
PaperWave Bio	5.000ft	200.000ft	10.000ft
Bio, Eco, SuperEco; ClimaFilm100	16.500ft	-	65.000ft
Standard, Flex, ESD, ClimaFilm50 (20µm)	50.000ft	-	50.000ft
Heavy Duty	8.500ft	-	16.500ft

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.